

Line:

Month:

Line Target:

Chokko Rate

		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31							
Chokko Rate 95-100 %	100	<hr style="border: 1px solid red;"/>																																					
	99																																						
	98																																						
	97																																						
	96																																						
	95																																						
	94																																						
93																																							
92																																							
Crew																																							
Good Pcs																																							
NG Pcs																																							
(open topic)																																							
(open topic)																																							
Chokko [%]																																							
Review	SV																																						
	MGR																																						

Bekido Calculation = $\frac{\text{Total Good production} \times \text{MCT}}{\text{working hours} \times 3600 \text{ (sec/hour)}}$

Chokko = $\frac{\text{Good parts}}{\text{Good parts} + \text{NG parts}}$

PPLH = $\frac{\text{Good pieces}}{\text{People} \times \text{hours}}$

PPH = $\frac{\text{Pieces}}{\text{Hours}}$